Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (withdrawn) A method of manufacturing a trim panel assembly using a first tool having a mold cavity and a movable mold element to manufacture a first trim component and using a second tool to manufacture a second trim component comprising:

positioning the mold element such that the mold element at least substantially obstructs the mold cavity and inserting a first material in the cavity to form the first trim component having a receptacle resulting from the obstruction of the cavity by the element;

removing the first trim component from the first tool;

manufacturing a second trim component having a second material using a second tool that is different from the first tool;

and securing the second trim component within the receptacle.

2. (withdrawn) The method of Claim 1, wherein the second material comprises cloth.

3. (withdrawn) The method of Claim 1, wherein the second material comprises vinyl.

4. (withdrawn) The method of Claim 1, wherein the first material is substantially rigid.

5. (withdrawn) The method of Claim 1 wherein the receptacle is a recess.

6. (withdrawn) The method of Claim 1 wherein the receptacle is an aperture.

7. (withdrawn) The method of Claim 1 wherein the mold element has a first surface and a second surface extending from the first surface, the second surface obstructing the cavity to form a channel in the first material.

8. (withdrawn) The method of Claim 1 , further comprising positioning an insert within the cavity to incorporate the insert within the trim component.

9. (currently amended) ~~An automotive vehicle~~ A tooling system for manufacturing a trim panel assembly, the tooling system comprising:

a first tool operable to produce a first component ~~of a first material~~, said first tool having a first cavity and a second cavity, said first tool further having a mold element movable between a first position to expose said second cavity and a second position to block said second cavity, said first tool receiving ~~said first~~ a material and producing said panel having a receptacle when said mold element is positioned in said second position; and

a second tool different than said first tool, the second tool being configured and operable to produce a second component ~~having a second material different than said first material;~~ that is shaped to at least partially conform to the receptacle and that is dimensioned such that a substantial portion of the second component will be disposed within the receptacle when the second component is positioned within the receptacle.

~~wherein said second component is secured within said receptacle of said first component.~~

10. (canceled)

11. (currently amended) The system of Claim 9, wherein ~~said receptacle is~~ the mold element forms a recess in the first component when the mold element is in the second position while the first tool receives the material.

12. (currently amended) The system of Claim 9, wherein ~~said receptacle is~~ the mold element forms an aperture in the first component when the mold element is in the second position while the first tool receives the material.

13. (canceled)

14. (canceled)

15. (canceled)

16. (currently amended) ~~An automotive trim panel assembly and a~~ A tooling system for producing [[the]] an automotive trim panel, the tooling system comprising:

a first tool having a mold cavity and a mold element having a protrusion, the mold element being movable between a first position in which at least a majority of the mold element is positioned outside the cavity and a second position in which the mold element at least substantially obstructs the cavity, wherein the first tool forms a first trim component having a receptacle having a recess that corresponds to the protrusion when a material is introduced into the mold cavity while the mold element is in the second position; and

a second tool assembly different from the first tool assembly[[;]], the second tool assembly being configured to form a second trim component that at least partially conforms to the receptacle and the recess in the first component.

~~manufacturing a first component of the trim panel assembly by inserting a first material within the first tool with the mold element in the second position to form a receptacle within said first component;~~

~~manufacturing a second component of the trim panel assembly using the second tool assembly and a second material; and~~

~~securing the second component within the receptacle of the first component.~~

17. (canceled)

18. (canceled)

19. (currently amended) The assembly of Claim 16, wherein ~~said receptacle is~~ the mold element forms an aperture in the first component when the mold element is in the second position while the first tool receives the material.

20. (currently amended) The assembly of Claim 16, wherein ~~said receptacle is~~ the mold element forms a recess in the first component when the mold element is in the second position while the first tool receives the material.

21. (previously presented) The system of Claim 9, wherein a surface of the mold element has a protrusion to form a recess within the receptacle.

22. (previously presented) The system of Claim 9, wherein a surface of said first tool defining said first cavity comprises a recess to receive a third material.

23. (previously presented) The system of Claim 22, wherein a surface of the mold element has a protrusion to form a recess within the receptacle.

24. (currently amended) The system of Claim 16, wherein ~~a surface of the mold element has a~~ the protrusion [[to]] forms ~~a recess within the receptacle~~ a stepped surface on the mold element.

25. (previously presented) The system of Claim 16, wherein a surface of said first tool defining said mold cavity comprises a recess to receive a third material.

26. (currently amended) The system of Claim 25, wherein ~~a surface of the mold element has a~~ the protrusion [[to]] forms ~~a recess within the receptacle~~ a stepped surface on the mold element.